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## The 'Wee' Land Rig Handbook.

### Possible Solutions:

- Monitor the atmosphere with a gas detector. If a flammable or combustible gas exceeds 10 percent of the lower explosive level (LEL), the work must be stopped.
- Identify the source of the gas and repair the leakage.

### Additional References:

- Applicable standards with reference to
  - Flammable and combustible liquids
  - Welding, cutting, and brazing - general requirements
  - Oxygen-fuel gas welding and cutting
  - Arc welding and cutting
  - Resistance welding
- American Petroleum Institute (API)
  - RP 54, Recommended Practice for Occupational Safety for Oil and Gas Well Drilling and Servicing Operations, Wireline Service.
  - Publication 2201, Procedures for Welding Or Hot Tapping On Equipment Containing Flammables, (1995).

### Welding cutting and brazing

All hot work is potentially hazardous and a hazard assessment should be performed to determine where the hazards exist.

### Potential Hazard:

- Injury and illness caused by hot work (such as, welding fumes, UV light, sparks, noise, or skin injury).

Figure 3: Welding - Hot work.



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... served with a dainty scoop of icy banana sorbet and a petite pitcher of silky Jack Daniels creme en glace. ... MUST ORDER Anything covered in the house's zesty-sweet tomato sauce. ... "Thirty gallons is roughly the volume of a sofa," Palit says. ... Join us, June 11 at 9:30 a.m., for an unforgettable opening ceremony.

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